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#### II. REMARKS

Applicant gratefully acknowledges the Examiner's determination that claims 3 and 13 contain allowable subject matter (Office Action, dated August 9, 2005, at 5, lines 12-15).

Claims 2 and 3 have been canceled without prejudice. Claims 1, 5, 10 and 13 have been amended and new claims 14-18 have been added. Specifically, claim 1 has been amended to incorporate the subject matter of dependent claim 2. Claim 1 has also been amended to delete the phrase "such as a wristwatch." Thus, the scope of claim 1 is now similar to that of original claim 2, although broader.

Claim 5 has been amended to recite "wherein the column-wheel is formed of a ratchet wheel provided with teeth and columns made perpendicular to the ratchet wheel" as supported by original claim 3 and to improve clarity. Claim 10 has been amended to remove a character reference and to improve clarity.

New independent claim 14 corresponds to original claim 3 rewritten in independent form with the phrase "such as wristwatch" deleted. Thus, new claim 14 has a scope similar to that of original claim 3, although broader.

Claim 13 has been amended to depend upon new claim 14. New claims 15 and 16 depend upon claims 14 and 1, respectively, and recite "wherein the timepiece is a wristwatch" as supported by original claim 1.

New claim 17 depends upon claim 5 and recites subject matter supported by original claim 10 of the application. New claim 18 depends upon claim 1 and additionally recites "wherein the column-wheel is disposed to control movements of an alarm locking lever and a locking indicator lever" as supported on page 4, lines 21-24, of the specification as originally filed.

The present amendment adds no new matter to the application.

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#### III. THE INVENTION

The present invention pertains broadly to a timepiece that includes an alarm mechanism for producing an alarm signal at a predetermined moment. In particular, in accordance with an apparatus embodiment of the present invention, a timepiece is provided that has the features recited by independent claim 1. In accordance with another apparatus embodiment of the invention, a timepiece having the features recited by independent claim 14 is provided. Various other apparatus embodiments in accordance with the present invention are recited by the dependent claims.

An advantage of the various embodiments, in accordance with the present invention, is that a timepiece is provided with a control device and a "column-wheel" that acts on the control device to activate the control device, which is a structure suitable for use in smaller timepieces, such as wrist watches.

#### IV. THE REJECTIONS

Claims 5-10 and 13 stand rejected under 35 U.S.C. § 112, second paragraph, as indefinite.

Claims 1, 2 and 4 stand rejected under 35 U.S.C. § 102(b) as anticipated by Thoenig (U.S. Patent 4,422,775, hereafter the "Thoenig Patent"). Claim 11 stands rejected under 35 U.S.C. § 103(a) as unpatentable over the Thoenig Patent in view of Baltsois (U.S. Patent 1,916,033, hereafter, the "Baltsois Patent"). Claim 12 stands rejected under 35 U.S.C. § 103(a) as unpatentable over the Thoenig Patent in view of Bickerton (U.S. Patent 1,483,768, hereafter, the "Bickerton Patent").

In view of the present amendment, Applicant respectfully traverses the rejection and requests reconsideration of the claims of this application for the following reasons.

#### V. APPLICANT'S ARGUMENTS

In view of the present amendment, claims 1 and 4-16 are now in compliance with 35 U.S.C. § 112. Claims 13-15 are allowable for the reasons of record.

#### A. The Section 102 Rejection

Anticipation under 35 U.S.C. § 102 requires showing the presence in a single prior art reference disclosure of each and every element of the claimed invention, arranged as in the claim. Lindemann Maschinenfabrik GMBH v. American Hoist & Derrick, 221 U.S.P.Q. 481, 485 (Fed. Cir. 1984). In the present case, the Examiner has failed to establish a prima facie case of anticipation because the Thoenig Patent does not teach each and every element of the claimed invention, arranged as in the claims.

#### i. The Thoenig Patent

The Thoenig Patent teaches a "device for controlling the functions of a watch and for displaying the state of at least one of the controlled functions," as shown in Figures 1, 2, 3 and 5, wherein an analogue display watch includes a control stem (2) that moves axially, and a pull-out piece (6) that is engaged by the control stem (2) and pivots about spindle (6a). A bore (6c) of the pull-out piece engages a pin (8a) of lever (8), which in turn is provided with pin (8b) that engages bore (10a) of pawl (10). An end (20a) of a return spring (20) acts on a surface (8d) of the lever (8) in a substantially opposite manner to the action of push-button (18), (col. 3, lines 15-27).

The Thoenig Patent also teaches, in Figure 1, that pawl (10) can engage a wheel (12) that is pivotally mounted about fixed arbor (12a) and that has six teeth (12b) for meshing with wheel (14) that has twelve teeth (col. 3, lines 48-52). The wheel (14) is fixed for rotation with disc (16) so that each action of the pawl (10) will produce a corresponding advance of

the indicator disc (16) corresponding to the sector associated with each word reference inscribed on the disc, (col. 3, lines 52-62).

However, the Thoenig Patent does not teach, or suggest, "wherein the control device is activated by means of a push-button that acts on the control device via a column-wheel" as recited in independent claim 1 in accordance with the present invention. The Thoenig Patent teaches that a wheel (12) engages pawl (10), and a person of ordinary skill in the art would recognize wheel (12) is a "ratchet wheel" (See WEBSTER'S NEW COLLEGIATE DICTIONARY 1977, at 957, attached herewith)("ratchet wheel n: a toothed wheel held in position or turned by an engaging pawl"). On the other hand, a "column-wheel" is a specific type of "ratchet wheel" that includes columns for governing the functions of various levers (See ILLUSTRATED PROFESSIONAL DICTIONARY OF HOROLOGY 1961, at 191 and 193, attached herewith)("Column-wheel. In chronographs, a ratchet-wheel...with...columns, governing the functions of various levers."). The column-wheel of the present invention is a simple mechanism whose operation is reliable and which allows, due to the height of its columns, to simultaneously control multiple levers (e.g., the alarm locking lever and the locking indicator lever as described on page 4, lines 12-20 of the instant specification).

It is clear from Figure 1 of the reference that Thoenig's wheel (12) is a "ratchet-wheel," but not a "column-wheel" because wheel (12) engages only pawl (10) and wheel (16) and not any levers. Because the Thoenig Patent does not teach a "column-wheel" in accordance with the present invention, the reference also cannot teach, or suggest, "the column-wheel is formed of a ratchet wheel provided with teeth and columns made perpendicular to the ratchet wheel" as recited by claim 5; "the alarm locking lever includes...a beak, which can abut against a column of the column-wheel or be situated between two columns of the column-wheel" as recited by claim 5; "the locking indicator

member...includes a beak which can abut against a column of the column-wheel or be situated between two columns of the column-wheel" as recited by claims 10 and 17; and "wherein the column-wheel is disposed to control movements of an alarm locking lever and a locking indicator lever" as recited by claim 18.

As admitted by the Examiner, the Thoenig Patent also does not teach, or suggest, "the alarm generator is formed by a hammer able to strike a gong" as recited in claim 11 and "the alarm generator generates a silent alarm" as recited in claim 12 (Office Action, dated August 9, 2005, at 4, lines 11-12, and at 5, line 4).

#### ii. The Baltsois Patent

The Baltsois Patent teaches an "alarm device for clocks" that includes a verge (29) that, when released, will cause an alarm to be sounded for a predetermined time period (See Figures 1, 2 and 8; and page 2, col. 2, lines 88-94). The Baltsois Patent does not teach, or suggest, a "column-wheel" as recited in independent claim 1 of the present invention.

#### iii. The Bickerton Patent

The Bickerton Patent teaches a "silent alarm wrist watch" that includes a plunger (17) that is pricked into a person's wrist while her or she is wearing the wrist watch (See Figures 1 and 2, page 1, col. 2, lines 74-87). However, the Bickerton Patent does not teach, or suggest, a "column-wheel" as recited in independent claim 1 of the present invention.

#### iv. Summary of the References

Neither the Thoenig Patent, the Baltsois Patent, nor the Bickerton Patent teach, or suggest, alone or in combination, a timepiece device including a "column-wheel" in accordance with claim 1 of the present invention. Therefore, the scope and content of the

Patent Application Serial No. 10/648,635 Attorney Docket No. ICB0152

teachings of these references is insufficient to establish either a prima facie case of

anticipation or a prima facie case of obviousness.

VI. **CONCLUSION** 

In view of the present amendment, claims 1 and 4-18 are in compliance with 35

U.S.C. § 112. Claims 13-15 are allowable for the reasons of record. Independent claim 1 is

allowable over the teachings of the Thoenig Patent, the Baltsois Patent and the Bickerton

Patent because none of these references teach a "column-wheel" in accordance with the

present invention.

For all of the above reasons, claims 1 and 4-18 are in condition for allowance and a

prompt notice of allowance is earnestly solicited.

Ouestions are welcomed by the below-signed attorney for applicant.

Respectfully submitted,

GRIFFIN & SZIPL, P.C.

Joerg-Uwe Szipl

Registration No. 31,799

GRIFFIN & SZIPL, P.C. Suite PH-1

2300 Ninth Street, South

Arlington, VA 22204

Telephone: (703) 979-5700

Facsimile: (703) 979-7429 Email: gands@szipl.com

Customer No.: 24203

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2122RMCN797877

fr. ON rannsaka, fr.
k)] 1 a: to search
fully 2: to search
n-sacker n
OF rançon, fr. L
N] 1: a consideracaptured person 2

penalty 2: to free e syn see RESCUE

to talk in a noisy, l vehemently n — rant-er n -

ch b : bombastic good time syn see

he tongue of cattle, der the tongue by

r-li \-li, -lē\ [NL, rana frog]: any of of dicotyledonous iously lobed leaves is sepals and five

knock 2: a sharp ility for or adverse arge c: a prison

h a sharp blow 2 to be or come by sharply 5 slang arge ~ vi 1: to rarge ~ vi 1: to sharp sound nation fr. rapi] 1

degree (as of care : TALK. CONVERSA.

frankly <a center in people . . with t>

r. rapere to seize] age of unscrupu-es Lit. Supp. > 2 a pa cious ly adv

g rapacious :pe; akin to OHG :a napus) of the and hogs and for

re] 1 a archaic : to commit rape

oiling or carrying with a woman by or deception — ercourse by force : an outrageous

ed from rapeseed ninant, and food

ant aphaēl, fr. Heb lebrew tradition repress tradition repress to sew—wo lateral halves nally a ridge or sus ovary that is as a ridge along into m's value. ns a ridge along iatom's valve . Malagasy *rafia* 

"dēz\ [F & NL; haphides, pl. of e needle-shaped : metabolic by

rapid, fr. rapere marked h in marked by a see FASI I-ness n and the surface but sing. or pl.

nent of the eyes

pted for firing /, liveliness, or

of being rapid by subway) in

raight 2-edged



rap-ine \rap-an, -in\ n [ME rapyne, fr. L rapina, fr. rapere to seize, rob]: PILLAGE, PLUNDER

rap-ine \'rap-an, -in\ n [ME rapyne, fr. L rapina, fr. rapere to seize, rob]: PILLAGE PLUNDER
rap-a-ree \'rap-a-re\ n [IrGael rāpaire] 1: an Irish irregular soldier or bandit 2: vaGABOND, PLUNDERER
rap-pee \'ra-'pā\ n [F (tabac) rāpė lit. grated tobacco]: a pungent snuff made from dark rank tobacco leaves
rap-pel \'ra-'pē\ na\ n [F, lita, reall, fr. OF rapel, fr. rapeler to recall, fr. re- + apeler to appeal, call — more at APPEAL]: descent (as of a cliff) by means of a rope passed under one thigh, across the body, and over the opposite shoulder — rappel vi rap-pen \'rap-an\ n, pl rappen [G, lit., raven; akin to OHG hraban raven — more at RAYEN]: the centime of Switzerland rap-per \'rap-an\ n : one that raps or is used for rapping; specif : a door knocker
rap-pi-ni \'ra-'pē-ne\ n pl [It rapini, pl. of rapina, dim. of rapo turnip, fr. L rapum — more at RAPE]: immature turnip plants for use as greens
rap-port \'ra-'pō(a)r, ra-, 'pō(a)r\ n [F, fr. rapporter to bring back, refer, fr. OF raporter to bring back, fr. re- + aporter to bring back, report]: one that gives reports (as at a meeting of a learned society) rap-prochement \'rap-rōsh-'mā', -rōsh-: ra-'prōsh-\ n [F, fr. rapprocher to bring together, fr. MF, fr. re- + approcher to approach, fr. OF aprochier]: establishment or state of cordia relations
rap-scal-lion \'rap-'skal-yon\\ n [alter. of earlier rascallion, fr. |rascallion | fr. |rascall

approach, fr. OF aprochier]: establishment or state of cordial relations
rap.scal.lion \text{ rap-'skal-yan\} n [alter. of earlier rascallion, fr. \text{ razcall: RASCAL. NEER-DO-WELL } rapt \text{ rapt\} adj [ME, fr. L raptus, pp. of rapere to seize — more at RAPID] 1: lifted up and carried away 2: transported with emotion: ENRAPTURED 3: wholly absorbed: ENGROSSED — rapt-ly \text{ rap-tor-ia}\text{ rap-t

rar-a-vass\ n. p. ra-a-vass\ n. p. ra-ra-vass\ n. p. ra-ra-vas\ n. p. ra-vas\ n. p. r

compare ELEMENT table

rar-ee-show \\rar-e-sho, 'rer-\ n [alter. of rare.show] 1: PEEP

SHOW 2: SHOW. SPECTACLE: specif: a cheap street show

rar-efac-tion \\rar-2-'fak-shon, rer-\ n [F or ML: F rarefaction, fr.

ML rarefaction, rarefactio, fr. L rarefactipp, of rarefacere to

rarefy] 1: the action or process of rarefying 2: the quality or

state of being rarefied 3: a state or region of minimum pressure

in a medium transversed by compression waves (as sound waves)

— rar-efac-tion-al \-shnol, -shon-l\ adj — rar-e-fac-tive \-fak
tiv\ adj — rar-e-fac
tive \-fak
tive \-fa

tiv\ adj rar-i-fied \'rar-o-ifid, 'rer-\ adj 1: of, relating to, 'rer-tipe also rar-i-fied \'rar-o-ifid, 'rer-\ adj 2: very high or interesting to a select group: ESOTERIC 2: very high rar-efy. also rar-l-fy \-o-fi\ vb -efied; efying [ME rarefien, rarifen, fr. MF rarefier, modif. of L rarefacere, fr. rarus rare + facere to make — more at DO] wt 1: to make rare, thin, porous, or less dense: to expand without the addition of matter 2: to make more spiritual, refined; or abstruse ~ wi: to become less dense

refre-ly \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \ra(a)r-l\(\bar{e}\), \rac{ady}{ady} [E dial. \rac{rare}{care}\) (early) + E \rightarrow{rpe}{care}\); \rightarrow{rpe}{care}\) before others or earlier than usual

2 rareripe \(n = 1\); an early ripening fruit or vegetable \(2\) \(dial = 1\).

<sup>2</sup>rareripe n 1 : GREEN ONION

if GREN ONION far-ing adj [fr. prp. of E dial. rare to rear, alter: of E rear]: full of enthusiasm or eagerness rar-ity \rar-ot-e, 'rer-\ n. pl - ties 1: the quality, state, or fact of being rare 2: one that is rare ras-bo-ra \raz-bor-o, -bor-\ n [NL, genus name, fr. native name in the East Indies]: any of a genus (Rasbora) of tiny brilliantly colored cyprinid freshwater fishes often kept in tropical aquariums

'ras-cal \'ras-kəl\\ n [ME rascaile rabble, one of the rabble] 1: a mean, unprincipled, or dishonest person 2: a mischievous person or animal 'rascal adj: of, forming, or befitting the rabble: Low ras-cali-ity \ras-kal-at-\(\tilde\) n. pl -ties 1: RABBLE 2 a: the character or actions of a rascal : KNAVERY b: a rascally act ras-cally \'ras-ka-le\\ adj: of or characteristic of a rascal ras-cally adv rase\(\tilde\) rascal rascally adv rase \(\tilde\) rascal rascally adv rascal rascally rascall rascally rascall rascall rascally rascall rascally rascall rascall rascally rascall rascally rascall rasca

ras-cally adv
rase (raz v rased; ras-ing [ME rasen, fr. MF raser, fr. (assumed)
VL rasare, fr. L rasus, pp. of radere to scrape, shave] 1: ERASE
2: RAZE 1
rash \ rash \ adj [ME (northern dial.) rasch quick; akin to OHG
rasc fast] 1: marked by or proceeding from undue haste or lack
of deliberation or caution 2 obs: quickly effective syn see
ADVENTUROUS ant calculating - rash-ly adv - rash-ness n
rash n (obs. F rache scurf, fr. (assumed) VL rasica, fr. rasicare to
scratch, fr. L rasus, pp. of radere] 1: an eruption on the body
2: a large number of instances in a short period
rash-ner / rash-n' n [perh. fr. obs. rash to cut, fr. ME rashen]:
a thin slice of bacon or ham broiled or fried; also: a portion
consisting of several such slices
raso-ri-al \ ra-zōr-c-ol: \ 'x5ōr-: 'zōr-, '-xōr-, adj (deriv. of LL rasor
scraper, fr. L rasus] 1: habitually scratching the ground in search
of food <~ birds> 2: GALLINACEOUS

'rasp \ 'rasp \ 'vb [ME raspen, fr. (assumed) MF rasper, of Gmc
origin; akin to OHG raspon to scrape together] vi 1: to rub with
something rough; specif: to abrade with a rasp 2: to grate upon
: IRRITATE 3: to utter in an irritated tone ~ vi 1: SCRAPE 2
: to produce a grating sound — rasp-er n — rasp-ing-ly
\ 'rasp-jn-le\ adv

- rasp n 1: a coarse file with cutting points instead of lines 2
: something used for rasping 3 s: an act of rasping b: a
rasping sound, sensation, or effect
rasp-her-ry \ 'raz-sber-c, -ble-re\ n [E dial. rasp (raspberry) + E
berry] 1 a: any of various usu. black or red edible berries that are
aggregate fruits consisting of numerous small drupes on a fleshy
receptacle and that are usu. rounder and smaller than the closely
related blackberries b: a plant (genus Rubus) that bears raspberries 2: a sound of contempt made by protruding the tongue
between the lips and expelling air forcibly to produce a vibration
raspy \ 'ras-pe\ adj 1: HARSH. GRATINO

'rat \ 'rat-\ n [G, fr. L raster, rastrum rake, fr. raster
or stater by rat-sbor, n [G, fr. L raster, rastrum rake, fr. raster
sor one's ha

rat-a-tile \rat-a-tile-\text{\text{N}} \ n \ [F] \] 1: a liqueur flavored with fruit kernels and bitter almonds 2: a sweet biscuit made of almond paste rat-a-plan \rat-a-plan \ n \ [F, of imit. origin]: the iterative sound of beating \( < \) rolling \( < \) of drums \( -Time \) rat-a-tat \ \ rat-a-tat\ \ rat-a-tat\

a abut kitten or further a back ā bake ā cot, cart
an out ch chin e less ē easy g gift i trip i life
j joke g sing ō flow o flaw ol coin th thin th this
ii loot u foot y yet yii few yu furious zh viston

G.-A. BERNER

Ehemaliger Direktor der Uhrmacherschule Biel

## ILLUSTRIERTES FACHLEXIKON DER UHRMACHEREI

G.-A. BERNER

Sometime Principal of the Biel School of Horology

# ILLUSTRATED PROFESSIONAL DICTIONARY OF HOROLOGY

G.-A. BERNER

Antiguo Director de la Escuela de Relojería de Bienne

## DICCIONARIO PROFESIONAL ILUSTRADO DE LA RELOJERÍA

Bernardi, professeur à

de M. P. Indermühle,

assistés de M. E. Ferrer,

s sont consacrées à des , au progrès et à l'avandie Schweizerische zern des Lexikons land sehr dankbar, gen und Überlegunen des Werkes etwa gen bekanntgeben Mitarbeit wird es nenfalls gestatten, r Neuauflage noch hafter vorzugehen

> i serie e Si serie Hage egitet des

i 1961.

The Swiss Watch Chamber of Commerce would therefore be most grateful to all users of this Dictionary, either in Switzerland or elsewhere, if they would be kind enough to send in their remarks or criticisms, at the same time pointing out any omissions that may have been noted. Their valuable collaboration will make it possible to observe even more rigorous principles in further editions, if these should be called for.

La Chaux-de-Fonds, July 1961.

Por esta razón la Cámara Suiza de la Relojería quedaría reconocida a quienes manejen el Diccionario, tanto en Suiza como en el extranjero, se sirviesen señalarle sus observaciones y reparos, así como las eventuales omisiones que comprobaren en curso de lectura. Esta colaboración le será muy valiosa pues le permitirá, llegado el caso, proceder a una nueva edición bajo condiciones aun más rigurosas.

La Chaux-de-Fonds, Julio de 1961.

bei einem Dauer-nschaft. Magnete t grosser Koerzitiy-2208).

. jener, der auf der efestigt ist. Häufig ıphenherz.

ıhr. ıly'scher Detektor

stossende Flächen Werktisches.

licher ist der Ausilten.

nung kann ein zu elstein verklemmen. zwei Dingen, oder en Erscheinungen. wingungen in der Ibschwingungen in einem bestimmten genaues uberein-vingungen. Diese lage verschiedener in Sekundenbruch-tidenzapparate sind Ionienversehen.

eichzeitig ereignen. enstandes d ist der

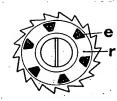
AR m. Verbindung ?olieren. rkstück.

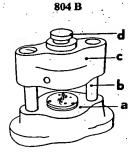
threr, Nocken in tückers (s. Nocken die Schnecke oder den- oder Minutenle Stunden, Viertel-

en spiralförmigen chiedener Teile der

rerziert.

804 A







Magnets are made of special alloys that have a high coercive force (v. hysteresis 2208).

781 HEART-PIECE n. Heart-shaped cam, e. g. that fixed to the arbor of the chronograph-hand and often referred to as a chronograph-heart.

Carrier (v. carrier 1609).

782 LONG CASE n. Cabinet of a floor-clock.

783 COHERER n., or Branly detector (v. Branly detector 1290).

784 CORNER n. Angle formed by the meeting of two surfaces. The corner of a bench. Three-cornered file. It is more correct to say a triangular or three-square file.

785 JAM v. To wedge, block. In an escapement, the fork-opening should not be too narrow, or it may jam the impulse-pin.

786 COINCIDENCE n. Superposition of two things. or simultaneous occurrence of two phenomena. If there are two clocks, one making 60 vibrations per minute and the other 61, a coincidence occurs at a given moment, i.e. two vibrations will come at exactly the same time. This phenomenon is used in various instruments for determining the time in fractions of a second. acoustical or optical verniers.

787 COINCIDE v. To occur at the same time. 788 NECK n. Narrower part of an object. d is the neck of the pendant c.

789 COLCOTHAR n. or rouge, compound of iron mainting and oxygen, used for polishing. 790 SNAIL n. Part in the form of a spiral.

han Index-snail (regulator-snail) or index-cam (regulator-cam), cam in the form of a spiral which governs the movements of the index (v. index-cam, regulator-cam 51). In complicated watches, cam for striking the hours or minutes. Hour-snail, quarter-snail, minute-snail.

791 SNAILING n. Act and result of snailing. The

792 SNAILED adj. Finished with a spiral pattern.

particularmente apreciada en un imán permanente. Los imanes se fabrican con aleaciones especiales de gran fuerza coercitiva (v. histéresis 2208).

CORAZÓN m. Leva, guía o cama en forma de corazón, por ejemplo la que está sujeta al eje de la aguja de un cronógrafo. Se dice corrientemente: un corazón de cronógrafo.

Corazón de arrastre (v. arrastrador 1609).

« COFFRE » n. m. fr. Caja de un reloj de antesala. COHESOR m. Sinónimo de detector de Branly (v. esta palabra 1290).

ESQUINA f. Angulo exterior formado por dos superficies adyacentes. La esquina de un banco de artesano. Los relojeros franceses llaman generalmente a la lima triangular lima de tres esquinas.

ACUÑAR v. Sujetar con cuñas. El francés coincer significa también bloquear. En un escape, una entrada de horquilla estrecha puede «coincer» la clavija de platillo.

horquilla estrecha puede «coincer» la ciavija de platitio.

COINCIDENCIA f. Estado de dos cosas que se superponen, de dos fenómenos que ocurren simultáneamente. Si un péndulo efectúa 60 alternancias por minuto y otro 61 en el mismo tiempo, se produce en cierto momento una coincidencia, una superposición exacta de dos alternancias. Este fenómeno es la base de varios aparatos que permiten determinar el tiempo hasta fracciones de segundo. Reloj de coincidencia. Los aparatos de coincidencia son nonios acústicos u ópticos.

COINCIDIR v. Efectuarse, llegar simultaneamente. CUELLO m. Parte estrecha de un objeto. d es el cuello.

COLCÓTAR (rojo de Inglaterra o de París) m. Sesquióxido de hierro que se usa para pulir. CARACOL m Pieza en forma de espiral.

El caracol de raqueta o guía de raqueta es una cama en forma de espiral que acciona la raqueta (v. cama 551). En los relojes llamados « complicados », es una cama para el toque de las horas o de los minutos. Por analogía con el francés, muchos relojeros españoles han sustituido el neologismo limazón: el limazón de horas, de cuartos, de minutos.

«ACARACOLADO» m. Acción y resultado de «acaracolar». En las esferas se efectúa el «acara-colado » de distintas partes de la superficie. «ACARACOLADO» adj. fr. Dicese de una decora-

ción en forma de espiras.

191

weter.

verwendetes gallertartiges, Fischleim, Tafelleim, flüssi-

mler, isolierter drehender Bürste b schleift. Mit dieser e elektrische Verbindung henden Organ b und einem hergestellt. Der Kollektor in Elementen e und d oder inten e bestehen.

Adhāsion zwischen zwei kte Öle können ein ken.

f befestigen. Die Uhrensteinie Steine für verschiedene en Bohren, Polieren usw. auf splatten.

n. Um eine Welle oder ein gebrachter kleiner Ring.

Zylindrischer Teil c eines Tansch oder Bund an einer

inem astronomischen Fern htung, die dessen Verstellung tichtung gestattet.

idartig. In der Heilkunde verber, Eisen, Jod in kolloidalem icher verwenden kolloidalen in der Zugfedern.

skopisch kleinen Teilchen cher oder organischer Stoff gen ergibt: Kautschuk, Gutta-... sind Kolloide. Vielseitige . sind Kolloide. Vielseitige oide, z.B. als Galalith zur n und Schildpatt, als Leim,

UM n. Symbol Nb. spezi-hmelzpunkt 2500° C. Stahl-ure, Salpetersäure, Königs-es Metall; es wird nur durch lsäure angegriffen: das Nio-eil gewisser Legierungen für Spirale.

von länglicher Form, von aber kreisförmigem Quer-

onographen, Schaltrad r mit me stehenden 6 dreieckigen zur Steuerung der Funktionen

block m. Bei den Stanz- und ock mit zwei zylindrischen den Kopf c, der den Stempel

schener Rückstand der Terpenur besseren Haftung zwischen scheibe verwendet wird.

arbe gibt. Das Chromoxyd ist-

des Färbens. Ergebnis dieses sstemperatur des Stahles wird rheitzten Stückes beurteilt.

- 793 SNAIL v. To finish or grind the surface of a metal dial or washer by turning it under a grindstone in such a way that a series of spiral scratches are obtained.
- 794 GLUE n. Gelatinous substance used for sticking the control (usually called cement by watchmakers).

  The control of the con
- 795 COLLECTOR n. Person or thing that collects. In electrical engineering, an insulated rotating ring a against which a brush b rubs. This device enables an electric connection to be made between a fixed part b and a moving part a.
  The collector may be formed of two separate elements c and d or of a series of elements e.
- 796 STICKING, BINDING n. Adherence between two objects. Oils that have thickened may cause sticking, or binding.
- 797 GLUE v. To fix with glue (the term usually used by watchmakers is to cement). Jewels may be glued, or cemented, to wax-chucks or plates for various operations (drilling, polishing, etc.).
- 798 COLLAR n. Small ring surrounding an arbor or a cylindrical tube.
- 799 FLANGE, COLLAR n. Part c of an object, in the form of a cylindrical ring. To turn a flange, or collar, on an arbor or spindle.
- 800 COLLIMATOR n. In an astronomical telescope, the device enabling the instrument to be pointed in a given direction, for correct sighting.
- 801 COLLOIDAL adj. Having the nature of a colloid. In medicine, gold, silver, iron, iodine, etc., are used in the colloidal state. Colloidal graphite is used by certain watchmakers for greasing springs.
- 802 COLLOID n. Mineral or organic matter composed of microscopic particles, giving solutions of a jelly-like consistency: rubber, gutta-percha, gelatine, etc., are colloids. Colloids have many applications, e.g. galalith, used in making imitation horn or tortoiseshell, glues, synthetic resins, linoleum, etc. ari Britan
- Nb; specific gravity 7; melting-point ~ 2500°
  C. Steel-grey metal which is impervious to hydrochloric acid, nitric acid and aqua regia, though it is attacked by concentrated sulphuric acid. Columbium is a constituent of certain alloys used in making compensating balance-springs
- 804 COLUMN, PILLAR n. Elongated part of any section, though usually cylindrical.
- Column-wheel. In chronographs, a ratchet-wheel r with 6 triangular contrate teeth or columns e, governing the functions of various 665
- B Pillar die-set. In punching- and stamping-presses, a block supporting two cylindrical columns b, which guide the head c bearing the 804 B punch.
- 895 COLOPHONY, ROSIN n. Dry residue of the istillation of turpentine, used to increase the entity, adherence between driving-belts and pulleys:
- 806 COLORANT n. Colouring matter. Chromium 807, COLORATION, COLOURING (U. S. A. color[25,15] ing) n. Act or result of colouring. The temper5th attre at which steel is tempered is estimated
  according to the colouring of the heated metal.

- ACARACOLAR (fr. colimaçonner) v. Decorar la superficie de una esfera o de una rodela metálica, o pulíria haciendola girar contra una muela especialmente orientada, con objeto de obtener rayas en forma de espiras.
- COLA f. Pasta gelatinosa y pegajosa que se usa para pegar. Cola fuerte, cola de pescado, cola en placa o líquida.
- COLECTOR m. Que recoge, vecolecta.

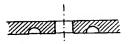
  En electricidad designa un anillo giratorio a sobre el cual frota la escobilla b. Esta disposición permite establecer un contacto eléctrico entre un órgano fijo b y un órgano móvil a. El colector puede constar de dos elementos aislados e y d o también de una serie de elementos e.
- ENCOLAMIENTO m. Adherencia entre dos objetos. Los aceites espesos pueden provocar el encolamiento.
- ENCOLAR v. Pegar con goma o cola. Los fabricantes de piedras para relojes las encolan en tases o placas para diversas operaciones: agrandado, taladrado, pulido, etc.
- COLLARETE m. Pequeño anillo cercando una tija o un tubo cilindricos.
- COLLAR m. Parte c de una pieza en forma de anillo cilindrico.
- COLIMADOR m. En un anteojo astronómico, dispositivo que permite desplazarlo en una dirección determinada.
- COLOIDAL adj. Perteneciente o relativo a los coloides. En medicina, se usan el oro, la plata, el hierro, el yodo en estado coloidal. Grafito coloidal: usado por ciertos relojeros para engrasar los muelles.
- COLOIDE m. Materia mineral u orgánica formada de partículas microscópicas que dan soluciones de consistencia gelatinosa: el caucho, la gutapercha, la gelatina, etc., son coloides. Las aplicaciones de los coloides son numerosas: la galalita, que imita el cuerno y la concha, las colas, las resinas sintéticas, el lindles, etc. el linóleo, etc.
- NIOBIO m. Sinónimo de colombio, símbolo Nb, densidad 7, punto de fusión 2500° C. Metal de color gris acerado, inatacable por el ácido clorhídrico, el ácido nútrico y el agua regia, pero atacable por el ácido sulfúrico concentrado. El niobio es uno de los constituyentes de ciertas aleaciones para espirales autocompensadoras.
- PILAR m. Pieza de forma alargada, de sección variada ero generalmente circular.

Rueda de pilares: en los cronógrafos, es un rochete r llevando de canto 6 dientes o pilares e de forma triangular que regulan el funcionamiento de varias palancas.

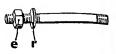
Bloque de pilares: en las herramientas de recortar o troquelar, asiento que lleva dos pilares cilíndricos b; guían la cabeza c, que lleva el punzón.

- COLOFONIA f. Residuo seco de la destilación de la trementina; úsase para aumentar la adherencia de las correas en las poleas.
- COLORANTE m. Que colora. El óxido de cromo es el colorante del rubi.
- COLORACIÓN f. Acción de colorar y su resultado.

  La temperatura de revenido del acero se aprecta
  según la coloración de la pieza calentada.







cordonnet c (bracelet). Les gonds sont quelquefois articulés (fixés à la boite par une charnière). Par leur forme et leur décoration ils ont souvent, du point de vue esthétique, plus d'importance que la boîte. Quelques formes de gonds.

2039 B

2040 GONFLER v. Augmenter de volume. Un pied de pont trop gros, enfoncé dans un trou, peut faire gonfier ce dernier.

2041 GONG n. m. Disque de métal qui, lorsqu'on le frappe, donne un son puissant, comparable à celui d'une cloche. a celui d'une ciocne. En horlogerie, on appelle gongs des cylindres creux ou pleins, en bronze généralement, encastrés dans un bloc de métal et sur lesquels frappent les marteaux des horloges à sonnerie.

Gong circulaire. 2041 A

Gong droit. Les sons émis par les gongs sont plus puis-sants, plus amples que ceux émis par les timbres (v. timbre 3889). 2041 B

2042 GORGE n. f. Entaille circulaire, conique ou arrondie. La gorge d'une poulie.

2043 GOUGE n. f. Outil tranchant, creusé en forme de canal, employé par les sculpteurs, les menuisiers, etc., pour creuser, tailler.

2044 GOUGE. En horlogerie, rainure circulaire concave, pratiquée généralement pour réduire les surfaces de frottement ou pour y maintenir

de la graisse. Les rochets, les couronnes ou d'autres organes visibles ont souvent des gouges polies g dans un but décoratif. Un rochet à gouge.

2045 GOUJON n. m. Pièce cylindrique, filetée aux deux extrémités pour recevoir les écrous de serrage. Assembler, fixer deux pièces avec un goujon. Goujon avec écrou e et rondelle r. Goujon. Cheville métallique ou en bois qui sert à lier deux pièces. Terme peu utilisé par les horlogers qui lui préfèrent cheville, goupille ou clavette.

2046 GOUPILLE n. f. Petite tige, cylindrique ou légèrement conique, qui sert à fixer, guider, arrêter. Le spiral est fixé dans la virole par une goupille.

Les goupilles de raquette serrent le spiral 2046 A au point réglant. Les goupilles de limitation de la course de

la fourchette dans l'échappement à ancre. La goupille de renversement, dans un échappement à cylindre, goupille plantée sur la serge du balancier pour éviter le renverse-

Goupille fendue ou clavette, fil métallique 2046 B plié en deux parties qu'on introduit dans un trou, à l'extrémité d'un arbre, pour empêcher un écrou de se dévisser. Befestigung der Kordel c (Armband). Die Anschlüsse sind manchmal beweglich (mit einem Scharnier am Gehäuse befestigt).
Durch ihre Form und Verzierung sind sie in ästhetischer Hinsicht oft wichtiger als das Gehäuse.

Einige Formen von Bandanschlüssen.

AUFTREIBEN v. Sein Volumen vergrössern. Ein in ein Loch eingedrückter, zu grosser Brückenfuss kann das Loch auftreiben.

GONG n. Metallscheibe, die beim Anschlagen einen glockenähnlichen, machtvollen Ton erzeugt. In der Uhrmacherei bezeichnet man hohle ode massive Zylinder aus Bronze als Gongs. In einem Metallblock eingesetzt, werden sie von den Hämmern der Schlagwerke geschlagen.

#### Kreisförmiger Gong.

Stabgong.
Die durch die Gongs abgegebenen Töne sind bedeutend kräftiger und voller als jene der Glocken (s. Glocke 3889).

(HOHL)KEHLE f. Kreisförmiger, konischer oder gerundeter Einschnitt. Die Kehle einer Riemscheibe.

HOHLBEITEL, HOHLMEISSEL m. Von Bildhauern, Tischlern usw. zum Aushöhlen, Schnitzen verwendetes hohlgeschliffenes Schneidwerkzeug.

RILLE f. In der Uhrmacherei kreisförmige, konkave Eindrehung zur Verkleinerung der reiber Flächen oder zum Halten des Schmiermittels.

Sperräder, Kronräder oder andere sichtbare Organ weisen als Verzierungen häufig polierte Rillen gauf. Ein Sperrad mit Rille.

(SCHRAUBEN)BOLZEN m. Zylindrische Welle mit beidseitigem Gewinde zur Aufnahme der Spantmuttern. Zwei Teile mit einem Bolzen festmaches. Bolzen mit Mutter e und Unterlagsscheibe r. Stift, Steckstift: aus Metall oder Holz zum Verbinden von zwei Teilen. Man sagt auch Bolze,

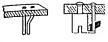
SPERRSTIFT m. Kleine, zylindrische oder leich konische Welle zum Befestigen, Führen, Feststellen Die Spiralfeder wird mit einem Sperrstift in da Spiralrolle befestigt.

Die Rückerstifte führen die Spirale am Zählpunkt.

Die Begrenzungsstifte des Weges der Ankergablin der Ankerhemmung.

Prellstift einer Zylinderhemmung: Stiftchen M Unruhreisen, welches das Ueberschwingen we hindert.

Splint, Spaltkeil m.: Zusammengebogener Metall, draht der in ein Loch am Ende einer Welle einer führt wird, um das Lösen der Mutter zu verhinden,



are sometimes joi On account of tl they are often mo than the case itsel

2039 B A few types of co: 2040 DISTEND v. To incre

is too large, it may it is driven.

2041 GONG n. Metal d produces a power that of a bell. Clockmakers use a or solid cylinders, i blocks and struck t clocks.

Circular gong. 2041 B

Straight gong. The sounds produc more powerful tha (v. bell 3889).

2042 GROOVE n. Tapered

2043 GOUGE n. Sharp to hollow, used by s carving and hollow

2044 SINK n. In watchm: groove, usually cu friction-surfaces or

Ratchet-wheels, tra visible parts often Ratchet-wheel with

2045 STUD-BOLT n. Cyl each end to take cl. two parts with a stuand washer r Dowel, dowel-pin

joining two parts. The by watchmakers, w 2046 PIN n. Small cylindri-used for fixing, g balance-spring is see

The curb-nins or balance-spring at tl The banking-pins the movement of th The banking-pin is a pin fixed prevent overbankin

2046 B Split pin or cotte arms and inserted i shaft to prevent a



ft wichtiger als das Geham

Bandanschlüssen.

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Creisförmiger, konischer ode it. Die Kehle einer Riemscheibe HLMEISSEL m. Von Bild sw. zum Aushöhlen, Schnitze chliffenes Schneidwerkzeug. acherei kreisförmige, konkin /erkleinerung der reibenda /erkleinerung der reiber lalten des Schmiermittels.

r oder andere sichtbare Organ gen häufig polierte Rillen gut

EN m. Zylindrische Welle mile zur Aufnahme der Spammit einem Bolzen festmacht und Unterlagsscheibe r. 2014 aus Metall oder Holz zun Teilen. Man sagt auch Bolze.

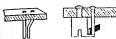
ine, zylindrische oder leicht Befestigen, Führen, Feststelle mit einem Sperrstift in der

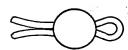
ıren die Spirale am Zählpunk.

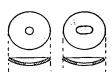
fte des Weges der Ankergabe

nderhemmung: Stiftchen s das Ueberschwingen ver

Zusammengebogener Metali am Ende einer Welle einer sen der Mutter zu verhinden







are sometimes jointed (hinged to the case). On account of their form and decoration, they are often more important, aesthetically, than the case itself.

2039 B A few types of cord-lugs.

2040 DISTEND v. To increase in volume. If a dial-foot is too large, it may distend the hole into which it is driven.

2041 GONG n. Metal disc which, when struck, produces a powerful sound comparable to that of a bell.

Clockmakers use the term gongs for hollow or solid cylinders, usually of bronze, fixed into blocks and struck by the hammers of strikingclocks.

2014 A Circular gong.

2041 B

Straight gong. The sounds produced by gongs are richer and more powerful than those produced by bells (v. bell 3889).

2042 GROOVE n. Tapered or rounded circular notch.

The groove of a pulley.

2043 GOUGE n. Sharp tool with a groove-shaped hollow, used by sculptors, joiners, etc., for carving and hollowing.

2044 SINK n. In watchmaking, a concave circular groove, usually cut to reduce the area of groove, usually cut to reduce friction-surfaces or to retain oil.

Ratchet-wheels, transmission-wheels and other visible parts often have ornamental sinks g. Ratchet-wheel with sink.

2045 STUD-BOLT n. Cylindrical part, threaded at each end to take clamping-nuts. To join or fix iwo parts with a stud-bolt. Stud-bolt with nut e and washer r.

Dowel, dowel-pin. Metal or wooden peg for joining two parts. The term is not much used by watchmakers, who prefer to speak of pins.

2046 PIN n. Small cylindrical or slightly conical peg used for fixing, guiding or stopping. The balance-spring is secured to the collet by a pin.

The curb-pins or index-pins embrace the balance-spring at the regulating-point. The banking-pins of a lever escapement limit

the movement of the fork.

The banking-pin of a cylinder escapement is a pin fixed to the rim of the balance to prevent overbanking.

2046 B Split pin or cotter, wire bent to form two arms and inserted into a hole at the end of a shaft to prevent a nut from working loose. (cordonet) c (pulsera). Los « goznes » son a veces articulados (fijados en la caja por una charnela). Por su forma y decoración tienen a menudo más importancia que la caja desde el punto de vista estético.

Algunas formas de « goznes ».

HINCHAR v. Aumentar el volumen. Un pie de puente demasiado grueso, metido en un agujero puede hincharlo.

GONG, GONGO o BATINTÍN m. Disco de metal

que, golpeado, emite un sonido potente, parecido al de una campana.

En relojería se llaman gongos unos cilindros huecos o llenos de bronce, generalmente encastrados en un bloque de metal y en los que dan los martillos de relojes de sonería.

Gong circular

Gong recto.

Los sonidos que emiten los gongos son más potentes que los producidos por los timbres (v. timbre 3889).

GARGANTA f. o CUELLO m. Ranura circular, cónica o redondeada. La garganta de una polea.

GUBIA f. Herramienta cortante ahuecada en forma de canal, utilizada por los escultores y los carpinteros, etc., para ahuecar y tallar.

« GOUGE » f. fr. En relojeria, ranura circular cóncava practicada generalmente para reducir las superficies de rozamiento o para mantener alli el engrase.

Los rochetes, las coronas u otros órganos visibles tienen a menudo «gouges» g, bruñidas, con fines decorativos. Un rochete con «gouge».

PASADOR m. Pieza cilindrica fileteada en ambos extremos para atornillar las tuercas de fijación. Juntar, fijar dos piezas con un pasador. Pasador con tuerca e y arandela r.

Designa también a una clavija de metal o de madera que sirve para juntar dos piezas. Término poco utilizado por los relojeros, que prefieren los de clavija, perno, chaveta.

CLAVIJA f. Pequeña varilla cilindrica o ligeramente cónica que sirve para juntar, guiar o parar. El espiral está sujetado en la virola por una clavija.

Las clavijas de raqueta sujetan el espiral en el punto de afinación.

Las clavijas de limitación del recorrido de la horquilla en el escape de ancora.

La clavija de inversión en un escape de cilindro es una espiga fijada al aro del volante para evitar la inversión.

Clavija hendida o claveta: alambre doblado que se introduce en un agujero, en el extremo de un árbol, para evitar que se desatornille la tuerca.

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